



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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SWA6A-210
Job Sheet 199438



Part No: SWA6A-210

Job Qty: 2 pcs

Part Name: Upper End



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/22/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 9/12/19

Description:

Type: Stock

Note: DWG SWA6A-210 Rev 6 IPP Rev A 18.02.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
122	NV5000 - 1	2 pcs	9/12/19		1.00	2.00	NV5000 - 1		ALA Fmk 19-09-
							NV5000 - 2		
124	QC 2	2 pcs	9/12/19		0.00	0.00	QC 2 - 1		ALA Fmk 19-04-
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S211876



Part: SWA6A - 210

Job No: 199438

Serial No/Batch: S211876

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 09/06/19

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130 QC 8	2 pcs	9/12/19	0.00 0.00	QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	A. 19-09-21
				QC 8 - 9	
				QC 8 - 68	
QC 8 - 67					
QC 8 - 1 (A)					
QC 8 - 47					
QC 8 - 40					
QC 8 - 52					
QC 8 - 23					
QC 8 - 57					
140 Packaging 3-1 - Stock - B4B	2 pcs	9/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	30
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	

				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	2 pcs	9/12/19	0.00 0.00	QC 21 - SA - 21	
Close up				QC 21 - SA - 70	SEP 23 2019
				QC 21 - SA - 53	DAS 70 9-89
Part Op 122 - NV5000-1 (MORI SEIKI VERTICAL MACHINE #1) 1-Machine as per DWG. FB874 FOLIO REV: <u>AA</u> Descriptions: DWG REV: <u>6</u> 2- ***MODIFY SWA6A-200 GROOVE TO SWA6A-210 R.25" GROOVE AS PER DWG**** 3- Deburr 124 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: <u>6A282</u>) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
SWA6A-200	Upper End	2 pcs (1 ea)	122-NV5000 - 1	S190936 Hx	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
122-NV5000 - 1	SWA6A-200	2	15	0	
Part Specifications					
Specifications could not be found.					

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